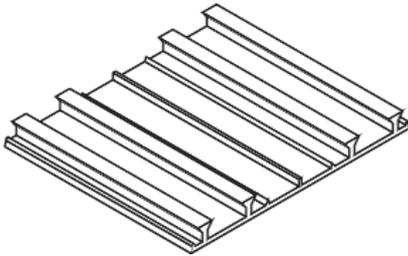
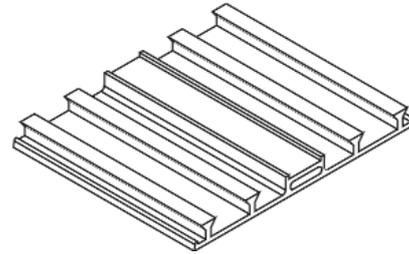


## Extaseal External PVC Waterstop



Extaseal Construction Waterstop



Extaseal Expansion Waterstop

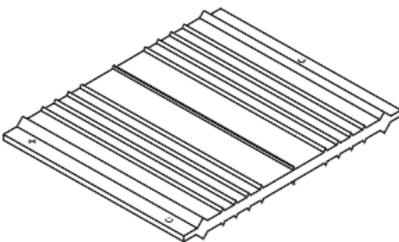
### Description

Extaseal External PVC Waterstop is a high performance heavy duty waterstop, specifically developed to seal joints in concrete structures at the outside surface, thus protecting the reinforcing steel against corrosion attack, in addition to providing a totally watertight seal.

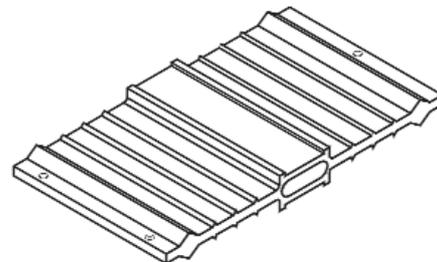
Type	Width (mm)		
Construction Joint	200	250	-
Expansion Joint	200	250	320
Kicker Joint	-	-	320
Roll Size	15m	10m	10m



## Internal Dumbbell and Centrebulb PVC Waterstop



Flat Dumbbell Construction Waterstop



Centrebulb Expansion Waterstop

### Description

Flat Dumbbell and Centrebulb Internal Waterstops have been specifically developed, with their unique rib and end bulb profiles to provide a totally effective water barrier when cast centrally within the concrete wall and floor joints.

Type	Application	Width (mm) x 5mm Web		Width (mm) x 10mm Web	
		Eyeletted		Heavy Duty	
Flat Dumbbell	Construction Joint	150, 200, 260		150, 250	
Centrebulb	Expansion Joint	150, 200, 260		150, 250, 305	
Roll Size		15m		10m	



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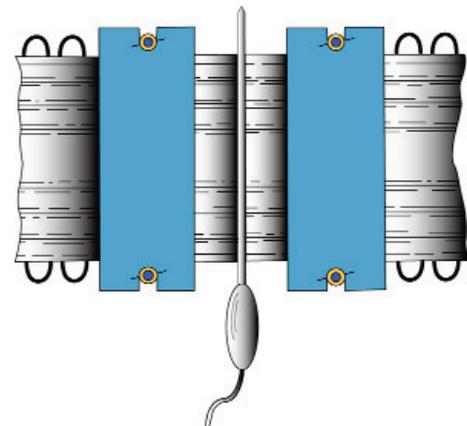
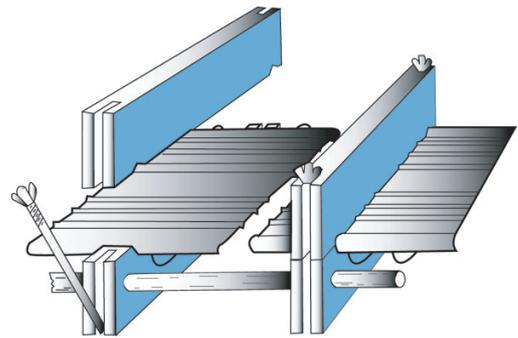
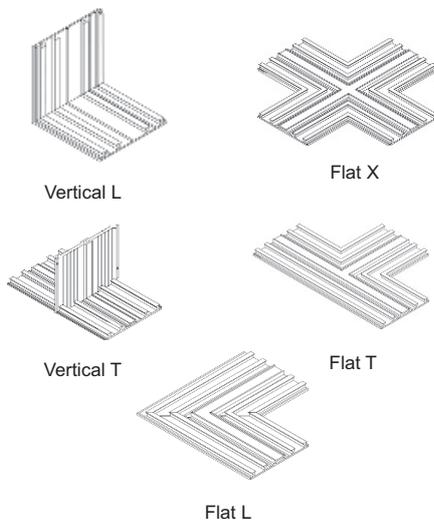
## PVC Waterstop Junctions & Accessories

### Description

To complement our range of PVC Waterstops, SCP provide standard pre-welded junctions. These can be used where the waterstop either changes direction, or where connections need to be made from either internal to external, or from construction to expansion joints. Specials are also available to order, and complete fabrications can be provided for reservoirs, circular tanks etc...

### Site Welding

1. Using a sharp knife cut both ends to be welded straight and square (use jig as a guide)
2. Locate waterstop in jig, with approx 25mm protruding, square jig with clamp
3. Insert hot blade
4. Push waterstop ends against the blade
5. Maintain contact until plastic melts into a bead of about 5mm diameter (approx 1 minute)
6. Release jig and remove knife
7. Push molten ends of waterstop together
8. Allow to cool ( approx 3 minutes)
9. Release jig and remove waterstop
10. Inspect welded joint for continuity of weld and correct alignment of profiles



### Health & Safety Clause

Welding of flexible P.V.C. can result in the release of Hydrochloric Acid fumes. In confined areas use a respirator or use forced ventilation. Do not inhale the fumes. On open sites these precautions are not usually necessary but care should be taken not to inhale any fumes. The electric welding knife should be properly earthed before use.



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